

PART NUMBER

PFR19-1917

DESCRIPTION

REAR TRAILING ARM BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane A Bushes 2 x Polyurethane B Bushes 1 x Grease

2 x M8 nylock nut 2 x M8 Bolts 1 x Steel Mounting Plate

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

ease

Figure 1 - Retain small metal bracket from original bush for refitting to new bush



OUTSIDE OF CAR

Fitting Instructions:

- 1. Remove the original bush from the trailing arm. Retain the small metal bracket (Figure 1).
- 2. Clean any dirt or corrosion from the bore and surface of the arm and file off any sharp edges.
- 3. Apply some washing up liquid around the bore of the arm. Align the slot on part A with the welded tab on the arm (Figure 3). Using suitable adaptors and a press, push part A into the bore of the arm, with the smaller lip facing towards the outside of the car (Figure 2).
- 4. Apply the supplied grease to the bore of part A.
- 5. Push part B into the bore of part A from the inside direction of the car. (Figure 2). Use suitable adaptors and a press to do this, making sure to apply the force on the bush face and not on the moulded in metal bracket.
- 6. Using the supplied M8 bolt and nut, refit the original small metal bracket to the new
- 7. On some Volvo models, the left-hand-side bush has a larger bracket for an exhaust mounting. If this is present on your vehicle, the steel mounting plate must be fitted outside of the Part B bracket on the on left hand side of the car as in Figure 5.
- 8. Refit the trailing arm to the car and tension all hardware to manufacturers recommended torque settings.

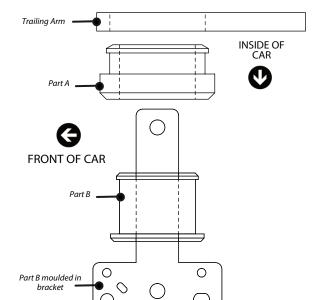


Figure 2 - Diagram showing how part A and part B fit inside the bracket



Figure 3 - Align slots on part A with welded tab on trailing arm



Figure 4 - fitted image of PFR19-1917

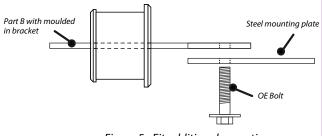


Figure 5 - Fit additional mounting plate if required